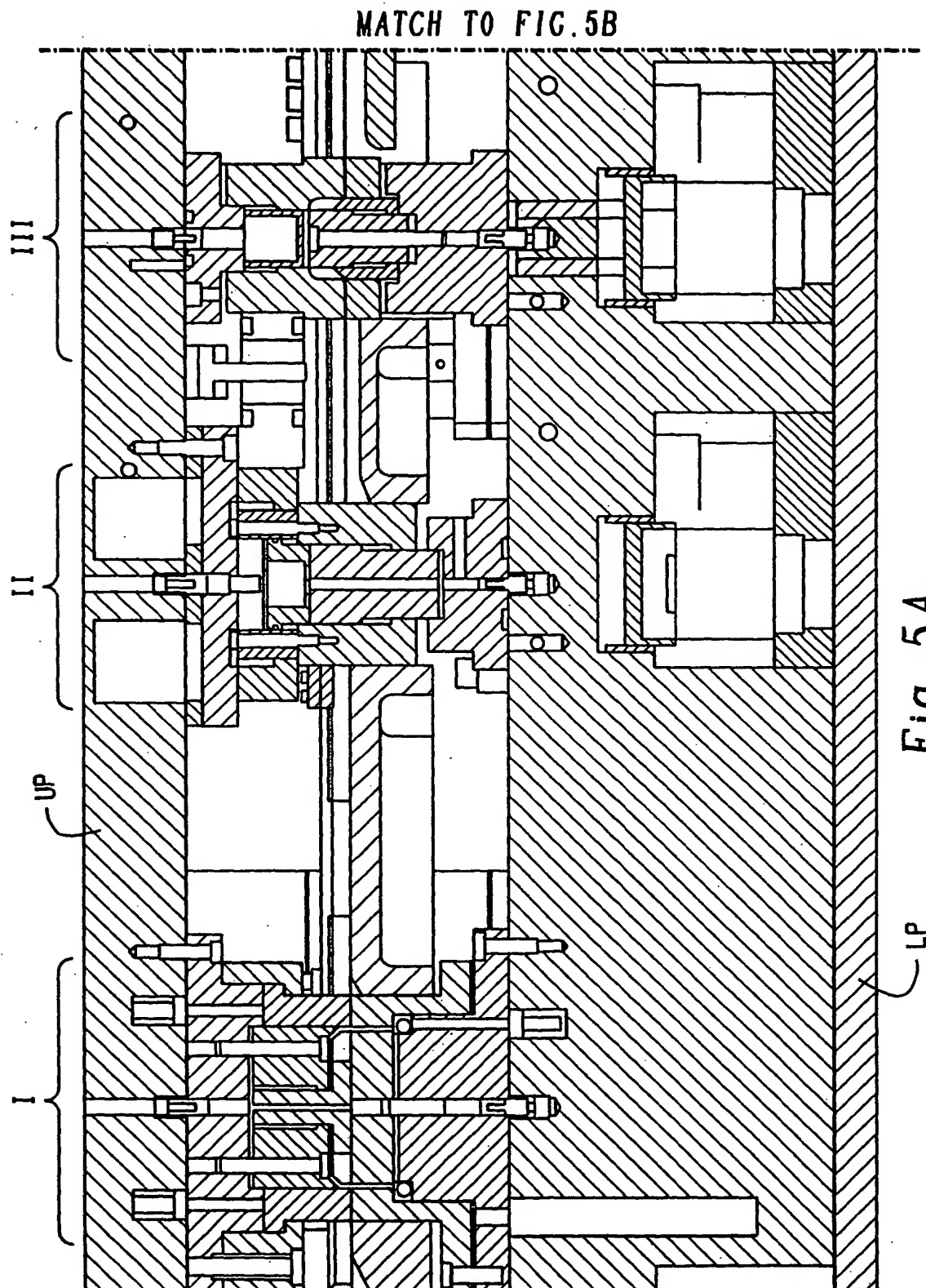


Fig. 4



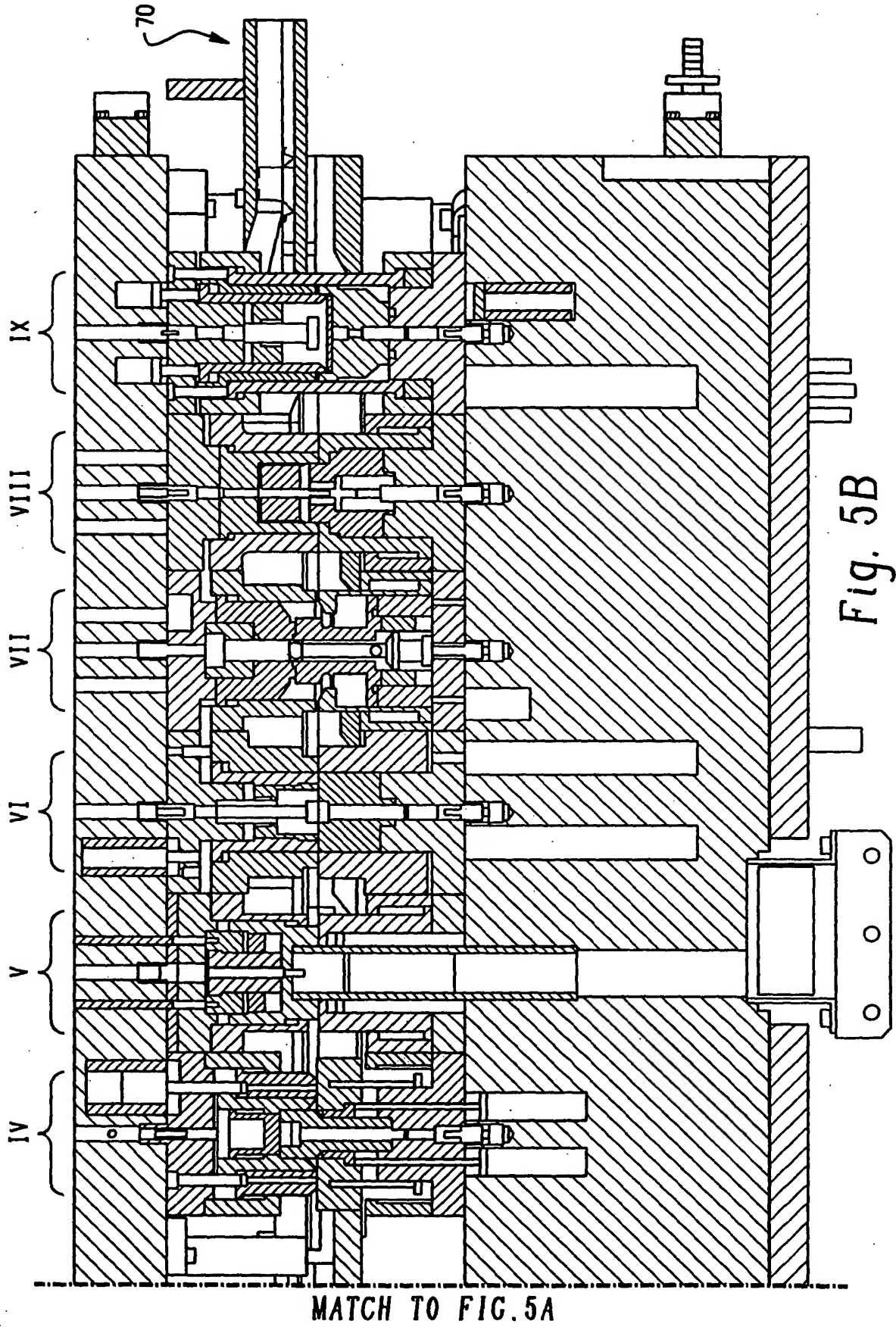


Fig 5C
VII

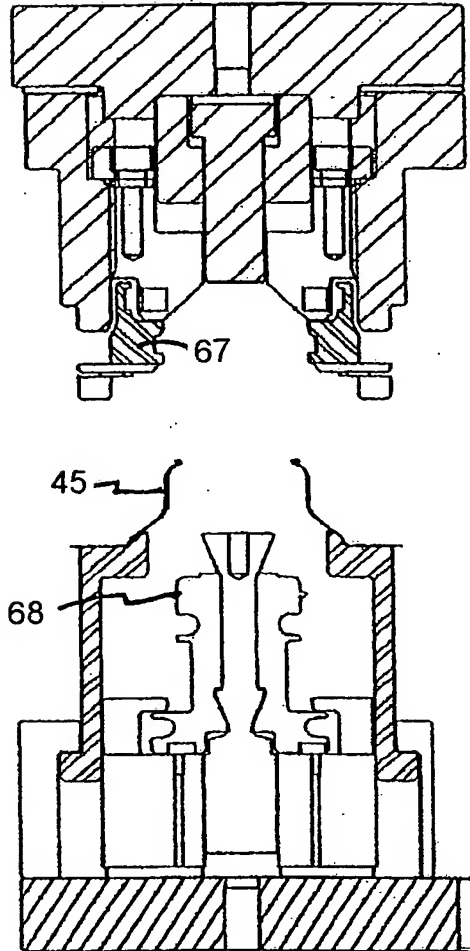
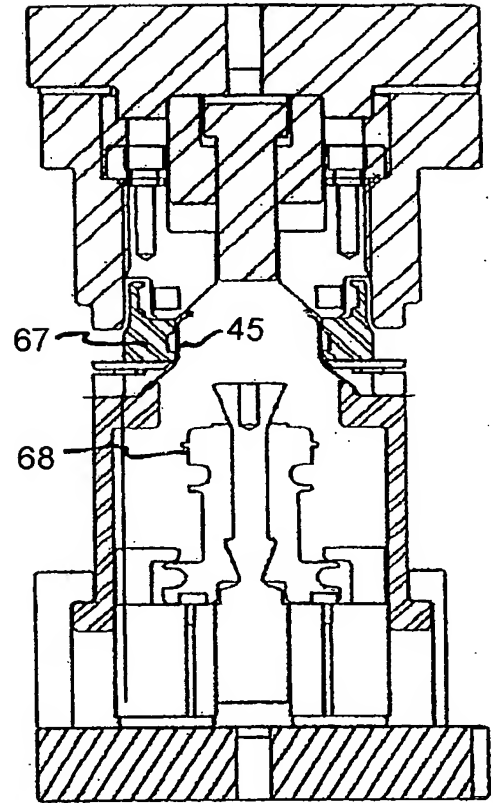


Fig 5D
VII



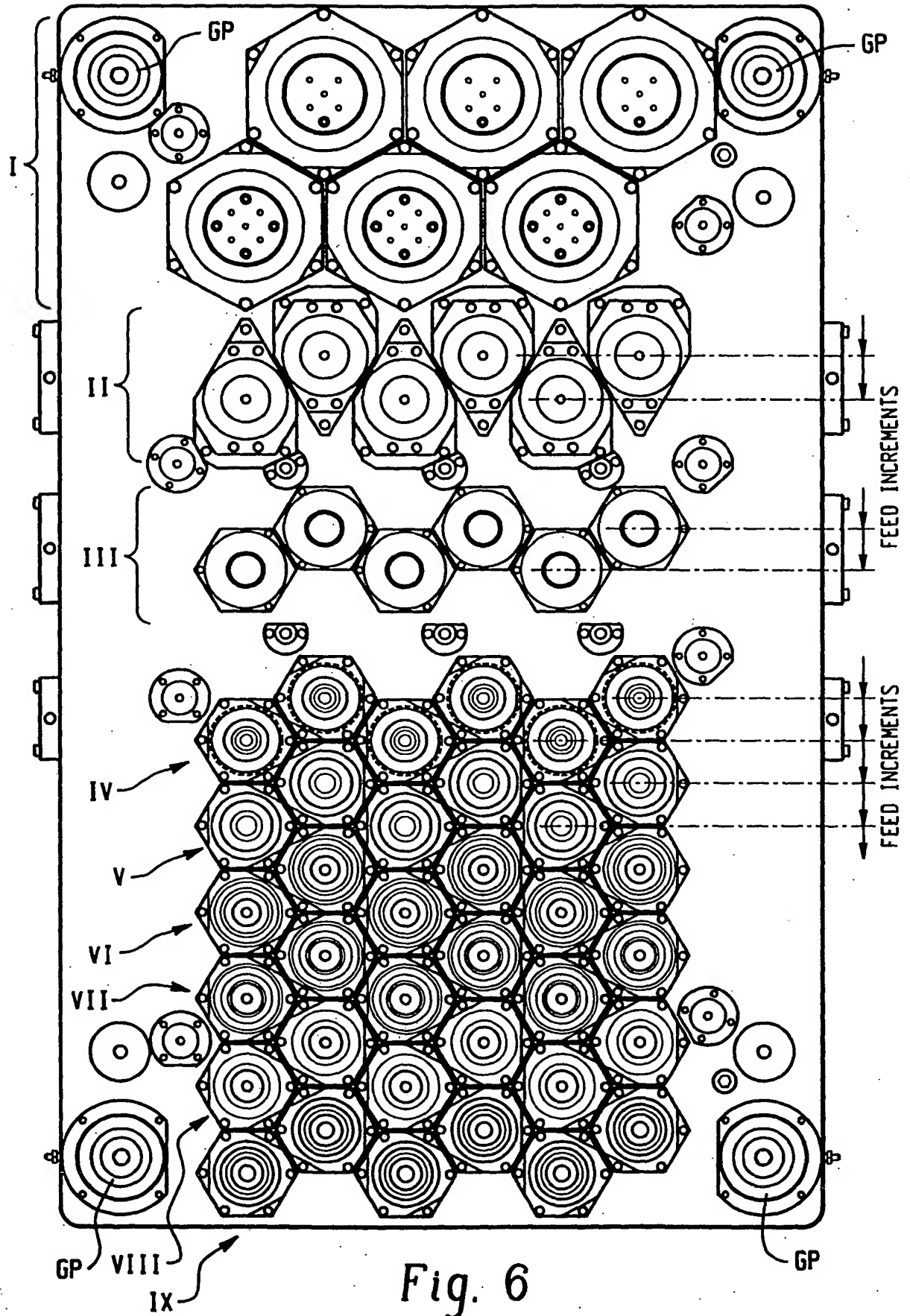


Fig. 6

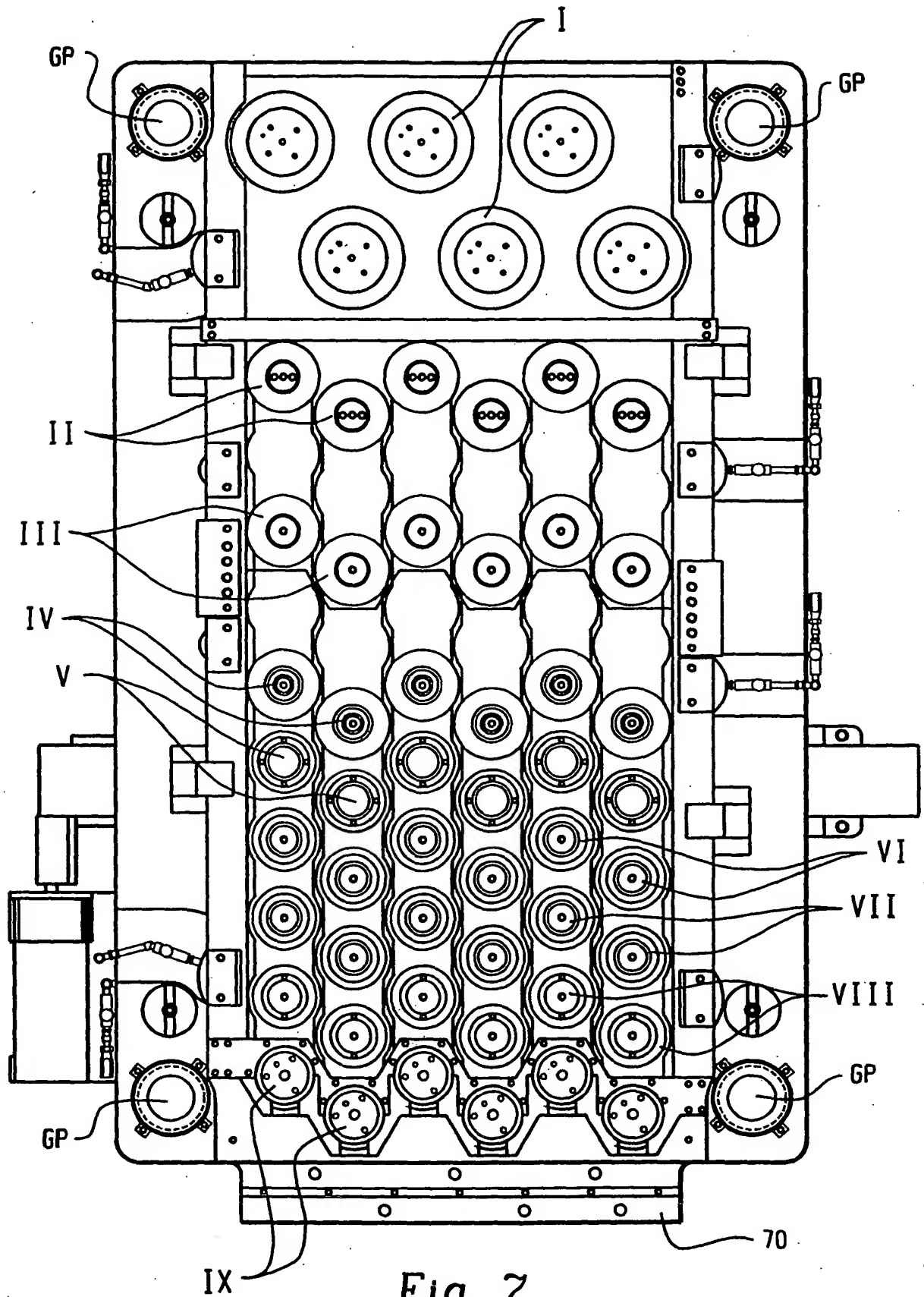


Fig. 7

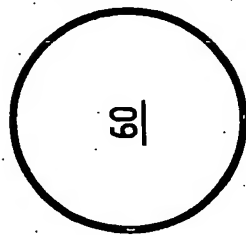


Fig. 8A

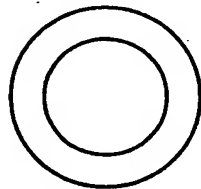


Fig. 8B

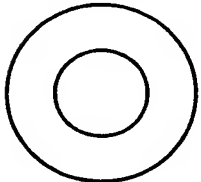


Fig. 8C

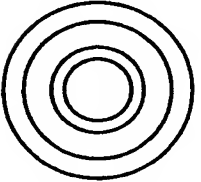


Fig. 8D

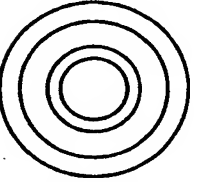


Fig. 8E

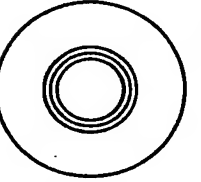


Fig. 8F

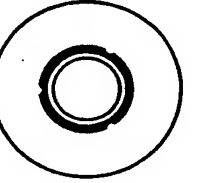


Fig. 8G

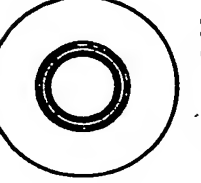


Fig. 8H

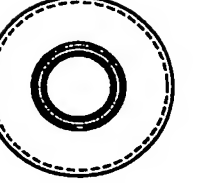


Fig. 8I

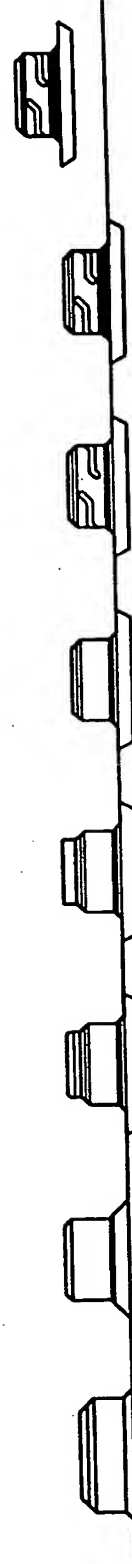


Fig. 9B Fig. 9C Fig. 9D Fig. 9E Fig. 9F Fig. 9G Fig. 9H Fig. 9I

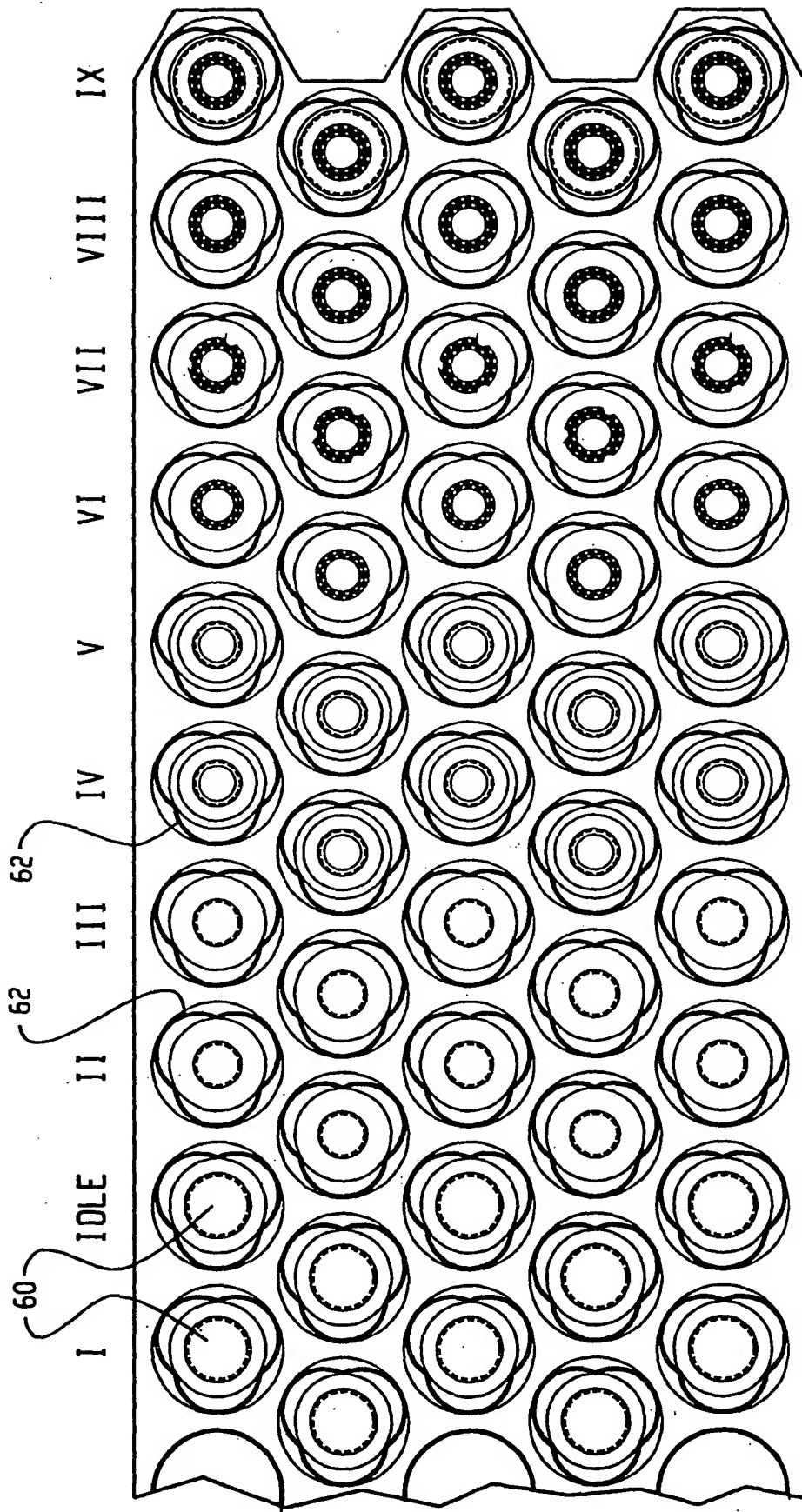


Fig. 10

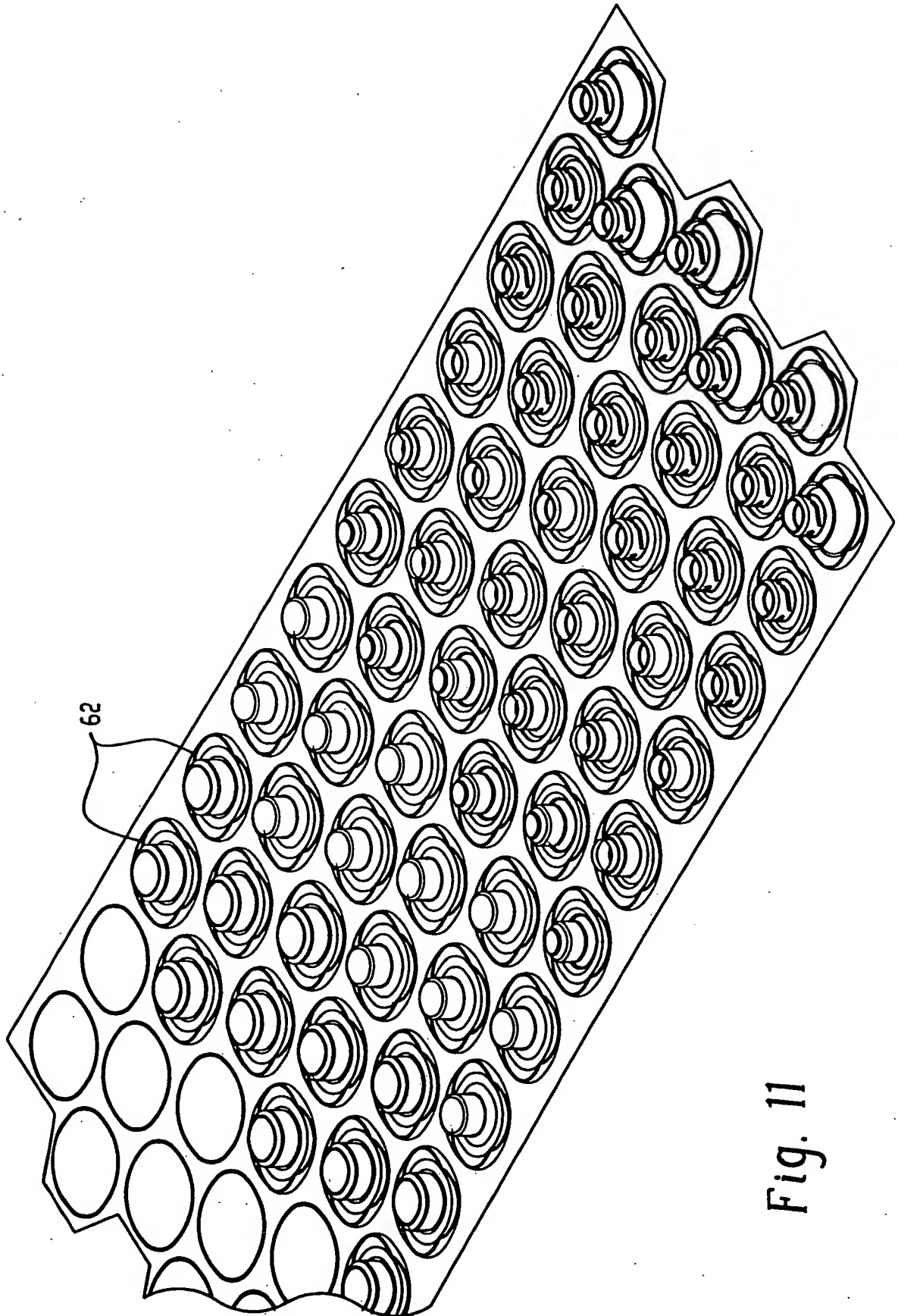


Fig. 11

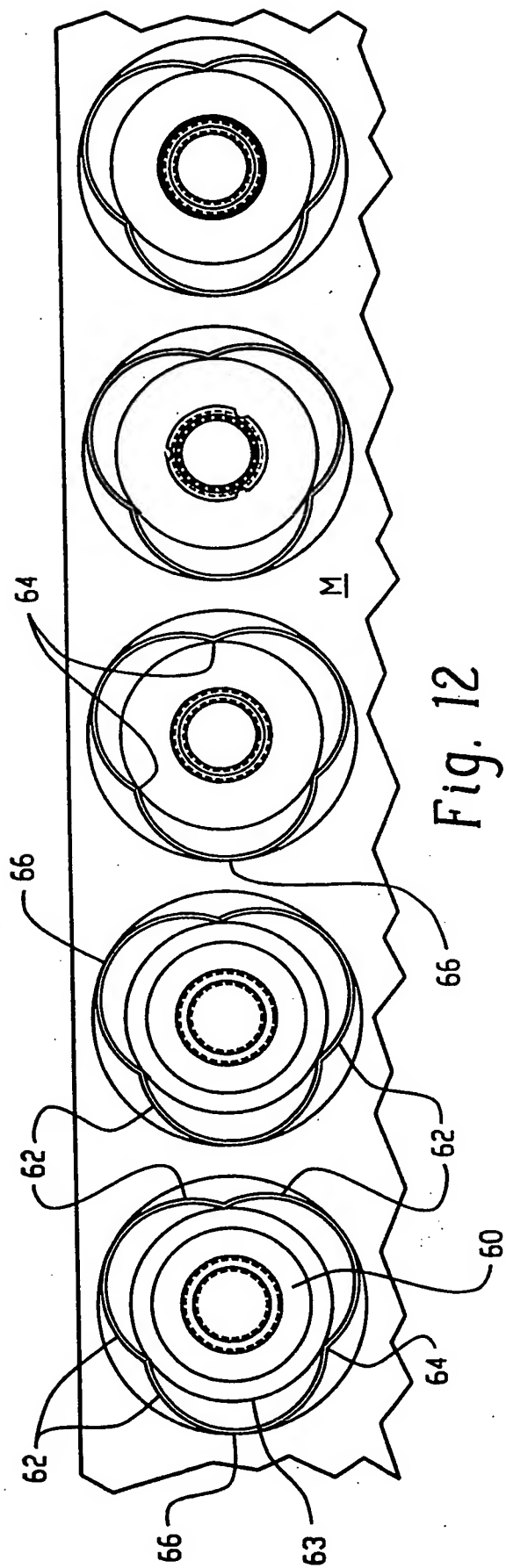


Fig. 12

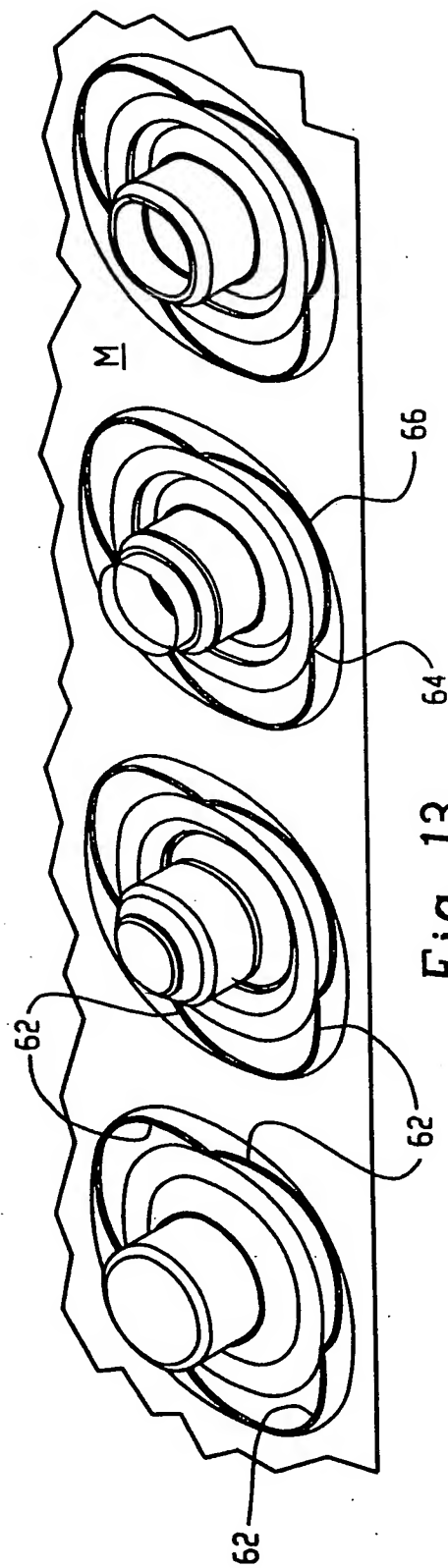
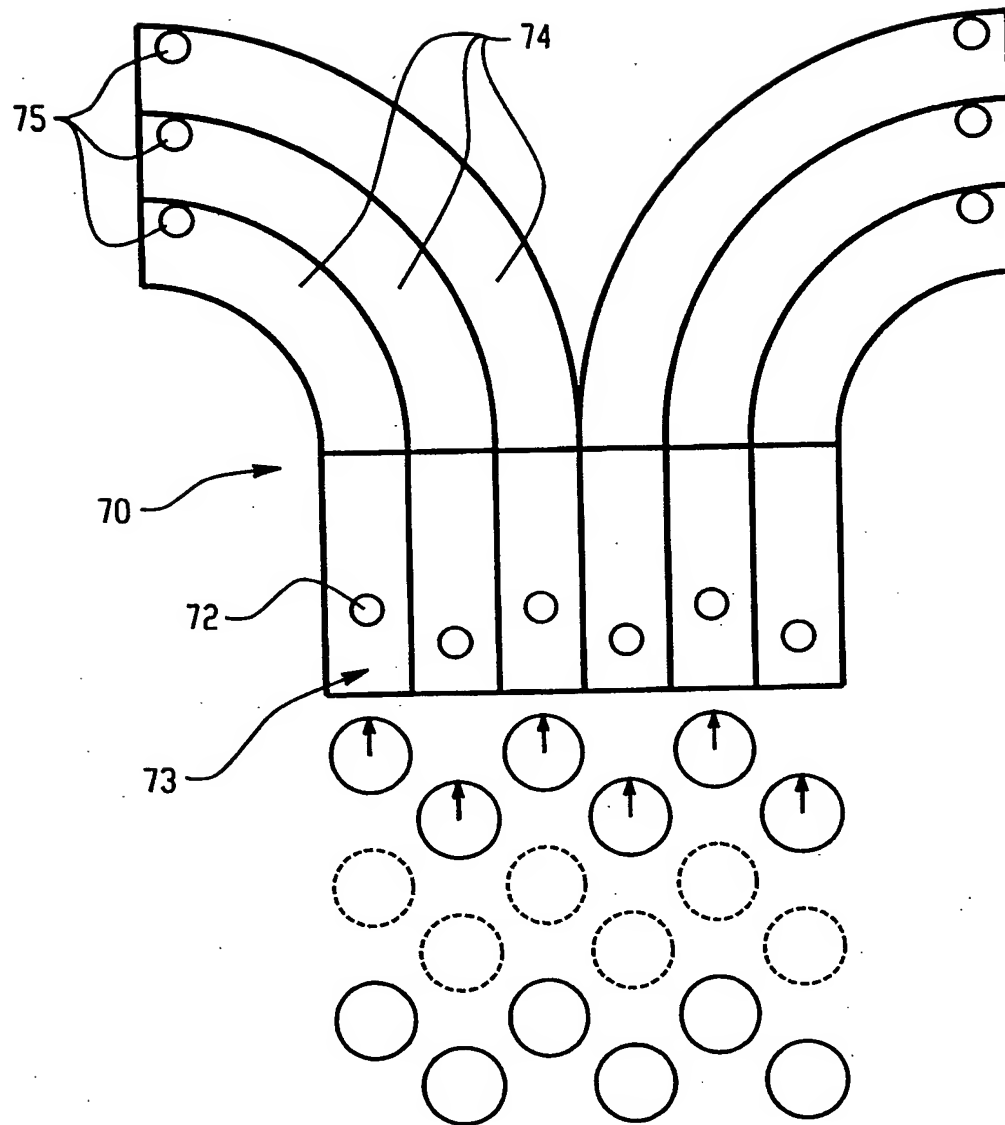


Fig. 13



LIP CURL STATION TO THREAD STATION
AND THREAD STATION TO STACK FORM
STATION PART DETECTION SENSOR

Fig. 14

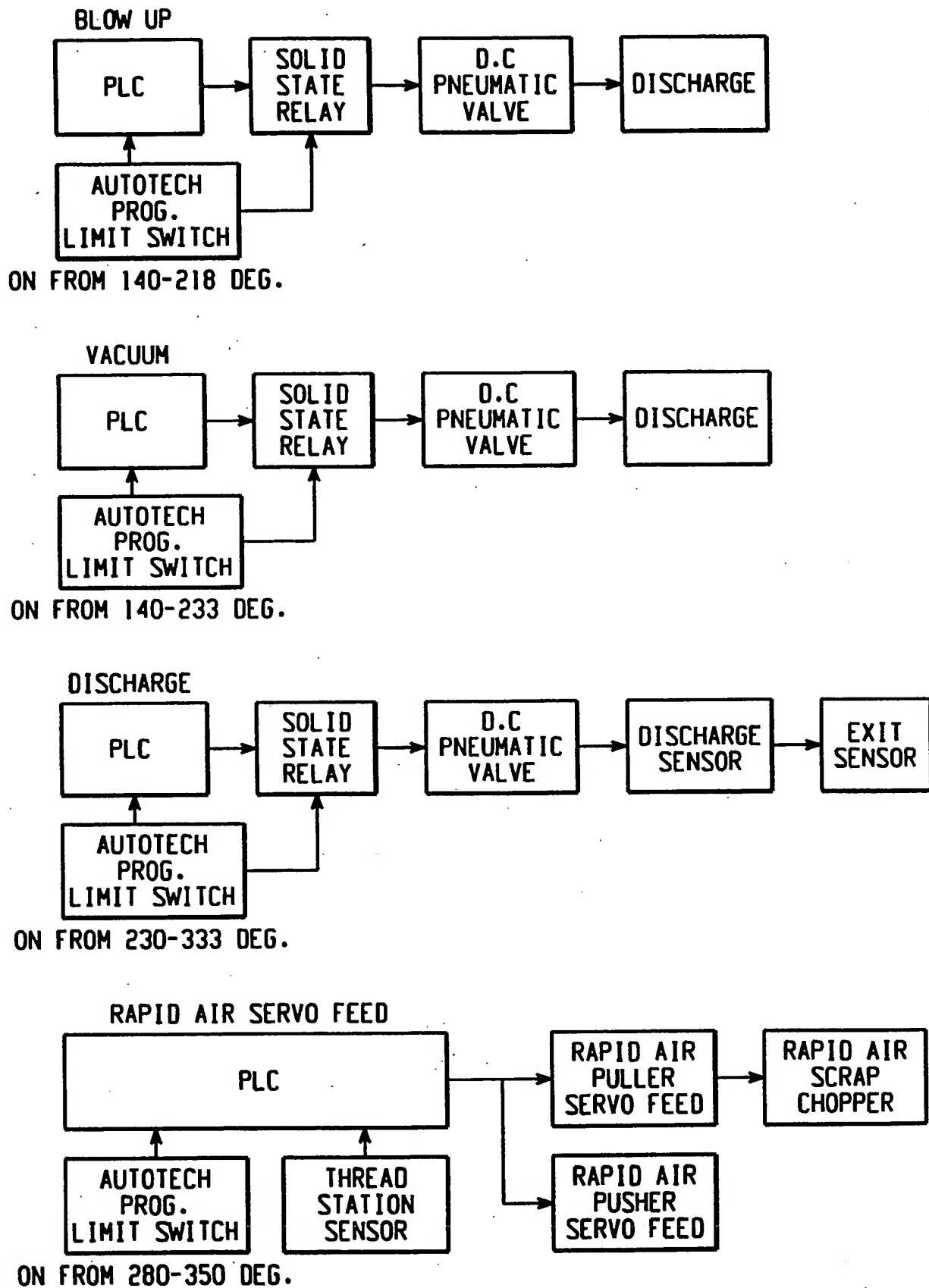


Fig. 15